

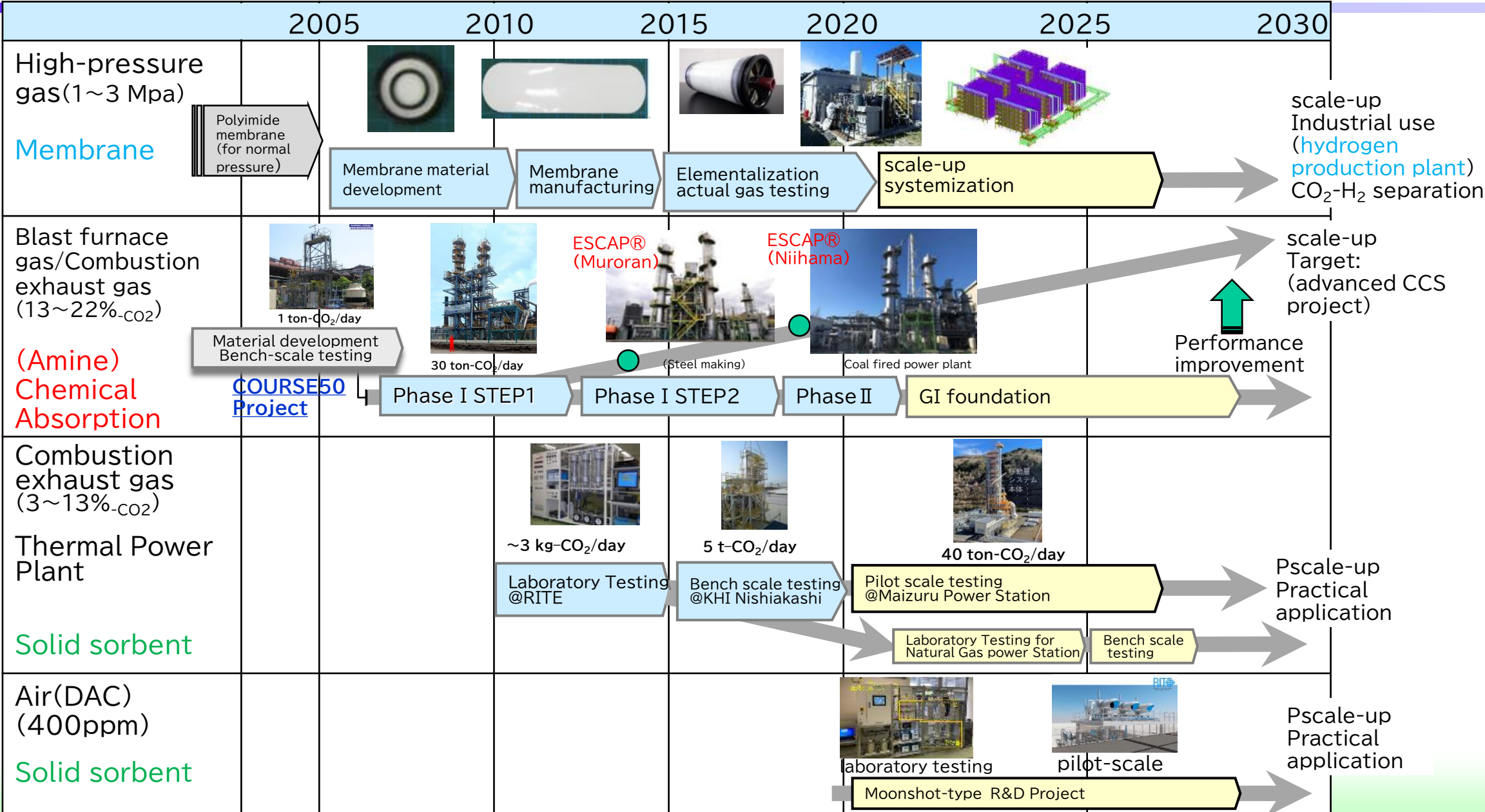
Current status and challenges of direct air capture (DAC) technology development at RITE

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Research and development of CO₂ capture technology in RITE



DAC pilot-scale demonstration plant at Osaka-Kansai Expo*

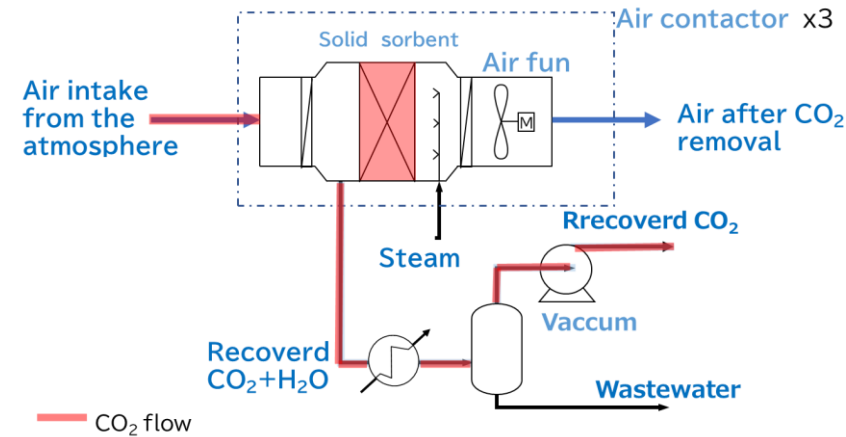
*The DAC demonstration tests are being carried out as part of NEDO's Moonshot-type R&D project.



"RITE Future Forest"



Air contactor(2F)



CO₂ recovery unit(1F)



CO₂ Storage tank

RITE-DAC:

- Steam-aided Vacuum Swing Adsorption (low-temperature steam at 60°C)
- The recovered CO₂ is stored in tanks for utilization
- Evaluation: impact of ambient temperature and humidity
- Comparison: performance of multiple structural support types

Achievements to date:

- **Largest DAC test facility in Japan** (300 kg/day equivalent)
- CO₂ captured by DAC is supplied for various uses. (Purity > 95%)

Supply destination [Supply method]	Purpose
Osaka Gas Co., Ltd. (Expo Venue) [Pipe Connection]	● Methane Production ● ⇒ Used for cooking at the State Guest House
Air Water Inc. (Expo Venue) [Pipe Connection]	● Dry Ice Production
Mitsubishi Gas Chemical Company, Inc. (Niigata Plant) [Transport Tank]	● Methanol production ● Geological storage (future feasibility under consideration)



Challenges for Scaling Up and Societal Implementation

Advantages of RITE-DAC:

- Low-temperature regenerable(60°C), High oxidation degradation resistance RITE-amine solid sorbent system
- High reliability of equipment and system (manufactured by Mitsubishi Heavy Industries Group)

We are currently experiencing “Learning by Doing” through large-scale demonstration. Several challenges have become apparent through this trial. Specifically, these are reducing cycle time by improving absorption and desorption rates, and **mitigating the impact of humidity**. We plan to continue improving the materials and system.

To achieve widespread adoption of DAC:

- ① Further reductions in both cost and energy consumption are essential:
 - **Technological innovation** aimed at **achieving half the current cost** is necessary.
 - Modularisation and standardisation of equipment is also indispensable.
 - Complex systems are unsuitable for scaling up; **the system must be simple**.
The DAC system using amine absorbents is simple and scalable.
- ② Not only technological progress but also raising public awareness and progress in international cooperation are necessary.
- ③ DACCS(DAC with geological storage) as CDR is promising from the perspective of MRV, as it does not have the risk of uncertainty or reversal. However, we must keep in mind that **DACCS is a backstop technology**.